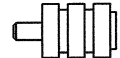
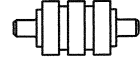



INSTRUCTION SHEET

FOR FORD 4.6L SOHC & DOHC

VALVE A: VALVE B: VALVE C: **IMPORTANT:**

Before installing this repair kit take notice of the style of the original oil pressure relief valve that was removed from the oil pump.

If VALVE A is the style removed INSTALL VALVE B with the PURPLE SPRING.

If VALVE B is the style removed INSTALL VALVE B with the UNCOLORED SPRING.

If VALVE C is the style removed INSTALL VALVE C with the PURPLE SPRING.

After installing the valve and spring tighten the socket head retainer screw to: 24–26 ft-lbs (32–36 N-m).

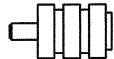

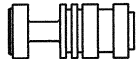
Torque the oil pump cover screws to: 72–108 in-lbs (8–12 N-m), 8 places.

Torque oil pump mounting screws to: 72–108 in-lbs (8–12 N-m), 4 places.

FRONT

INSTRUCCIONES

PARA FORD 4.6L SOHC Y DOHC

VALVULA A: VALVULA B: VALVULA C: **IMPORTANTE:**

Antes de instalar este kit de reparacion tome nota del tipo de valvula de alivio de presion de aceite original que ha sido removida de la bomba de aceite.

Si la valvula A es del tipo removido, instalar la valvula B con el resorte purpura.

Si la valvula B es del tipo removido, instalar la valvula B con el resorte sin color.

Si la valvula C es del tipo removido, instalar la valvula C con el resorte purpura.


Despues de instalar la valvula y el resorte, apretar el tornillo retentor de la cabeza del socket a: 24–26 pies/libra (32–36 N-m).

Los tornillos de la cubierta de la bomba de aceite deberan de tener un torque de 72–108 pulgadas/libra (8–12 N-m), en 8 lugares.

Los tornillos de montaje de la bomba de aceite con un torque de 72–108 pulgadas/libra (8–12 N-m) en 4 lugares.

BACK

SHEET SIZE: 4.25 x 5.50
PAPER COLOR: WHITE
PRINT FRONT & BACK

A	10/20/99	SPANSIH VERSION ADDED	2236
—	6/25/96	RELEASED	1586
LTR.	DATE	REVISIONS	ECR #
MELLING TOOL COMPANY			
		ENGINE COMPONENTS PRODUCT ENGINEERING	
PROJ. M176		SHT. OF	
DRAWN BY	COMPLETED	CHECKED	APPROVED
MJO	6/24/96	RGT.	6/24/96
NAME			
SHEET-INSTRUCTION			
PART NO. M17611			